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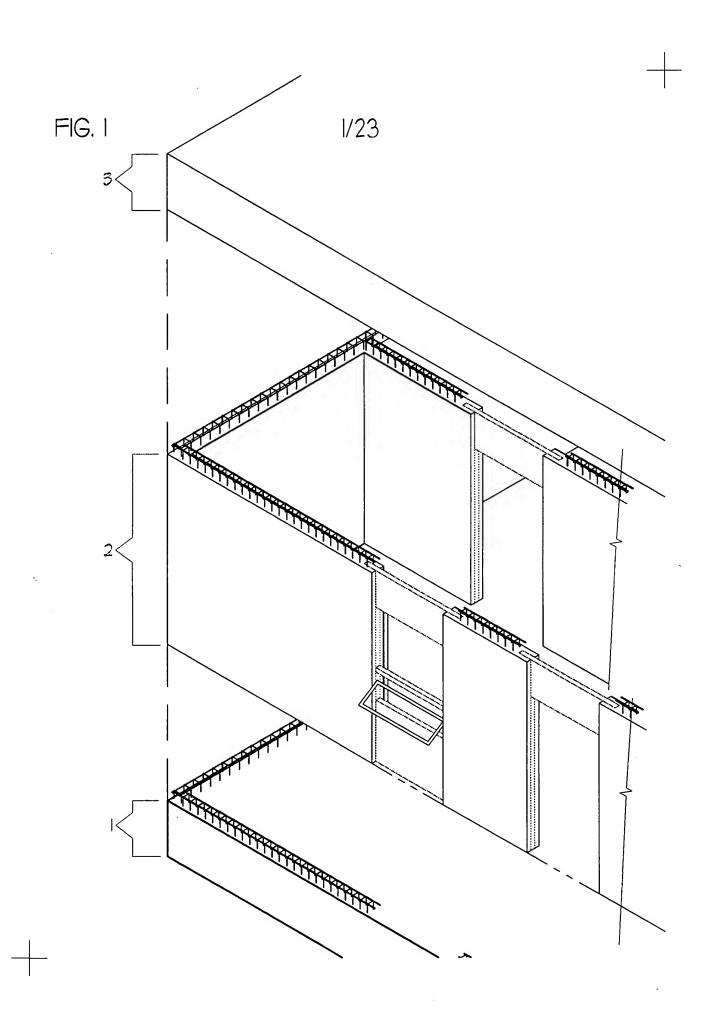
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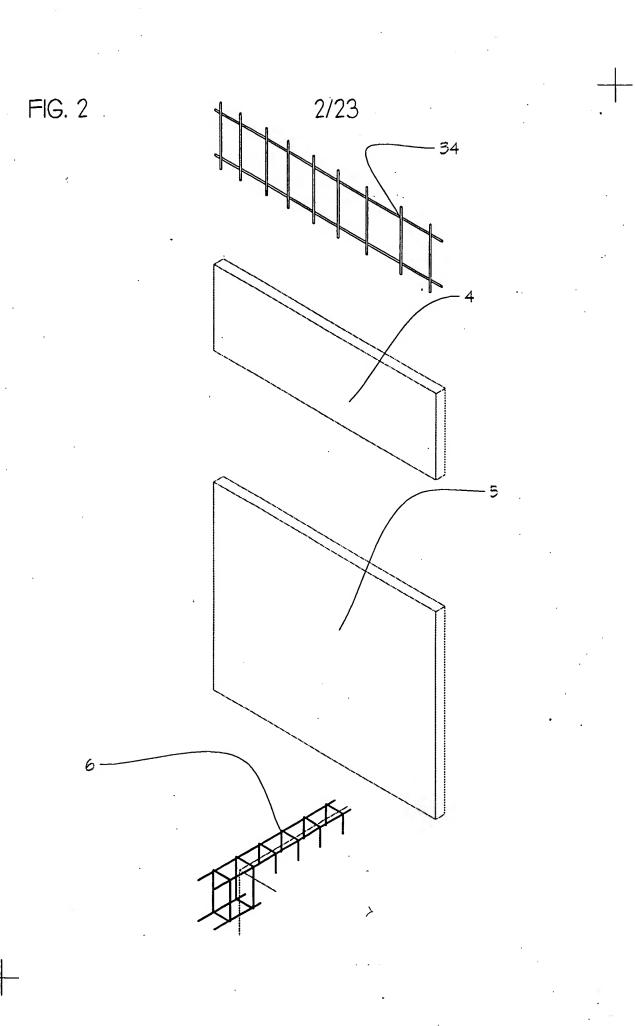
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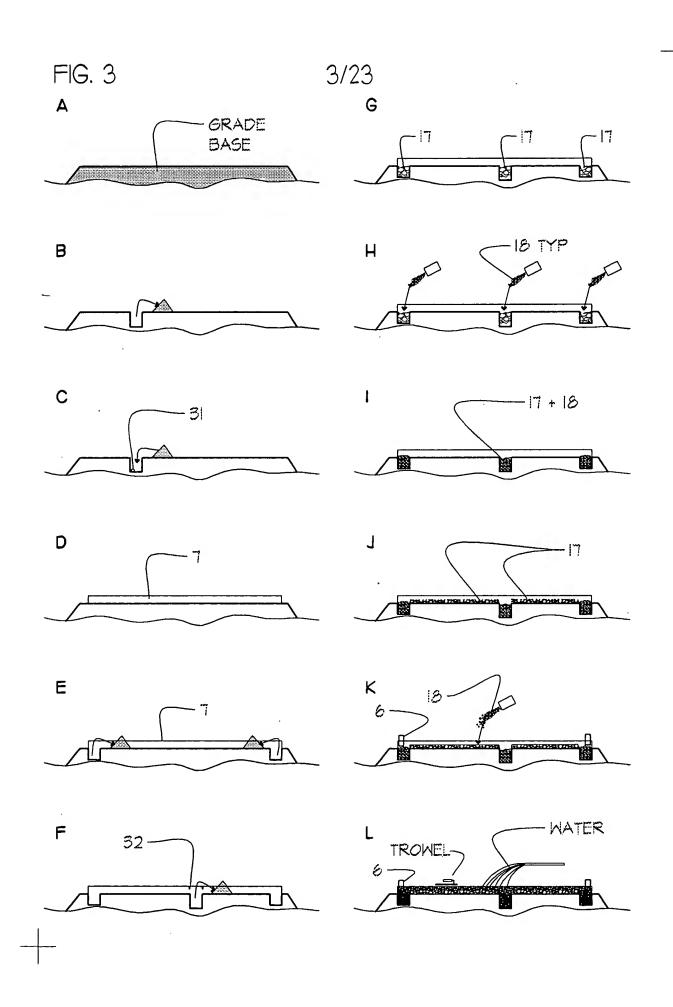
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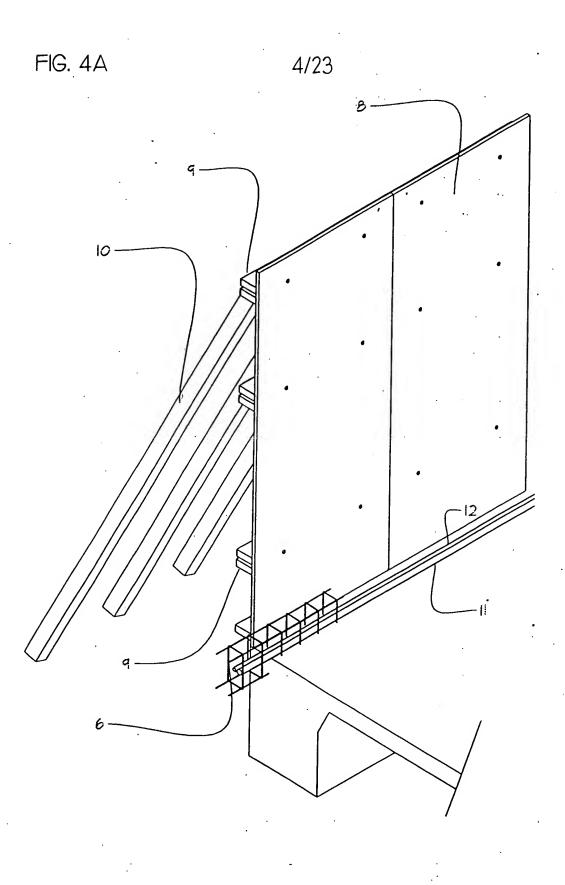
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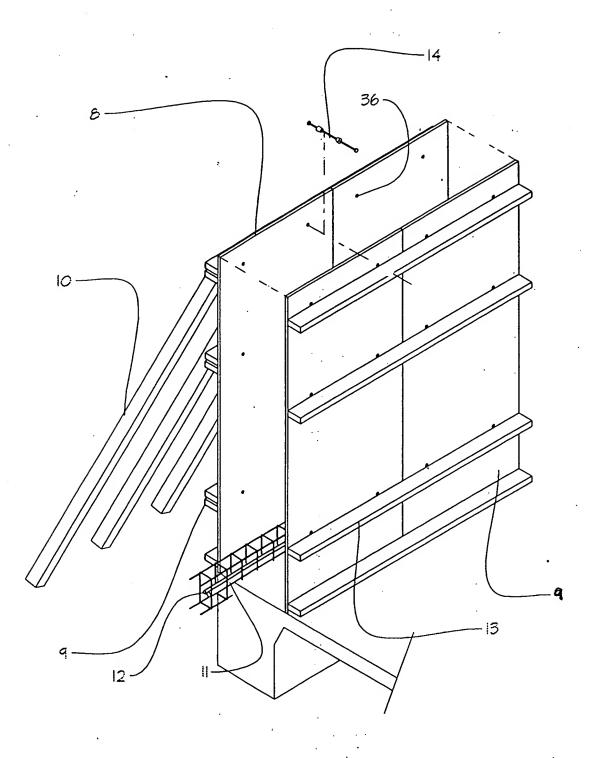
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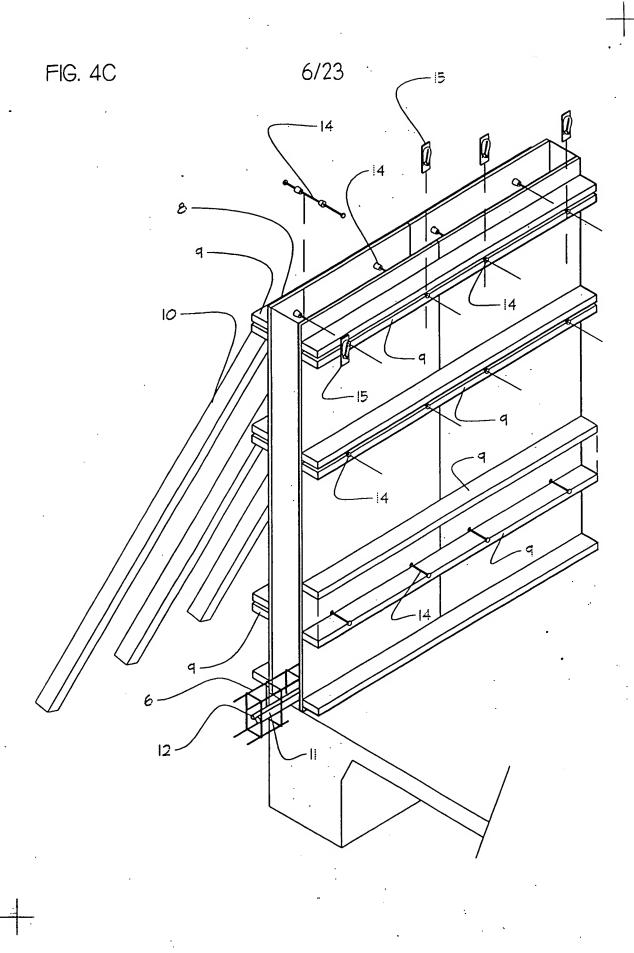


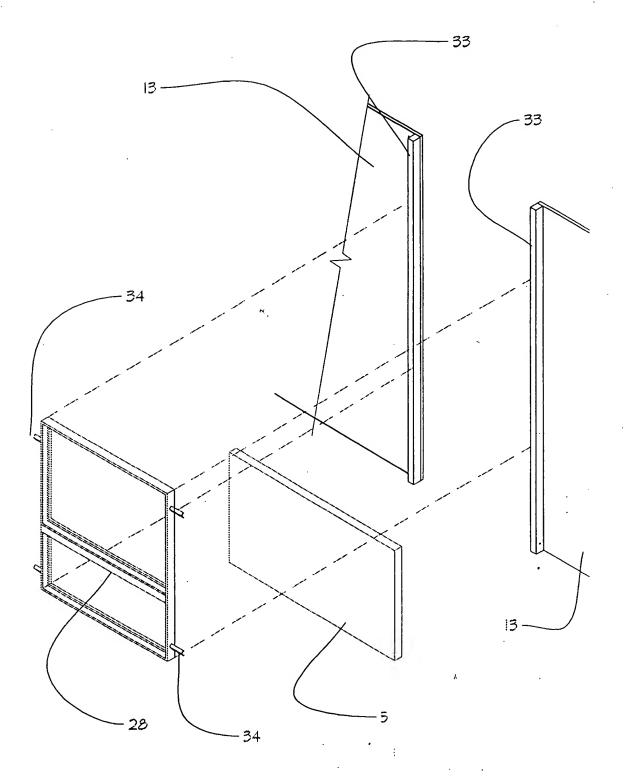


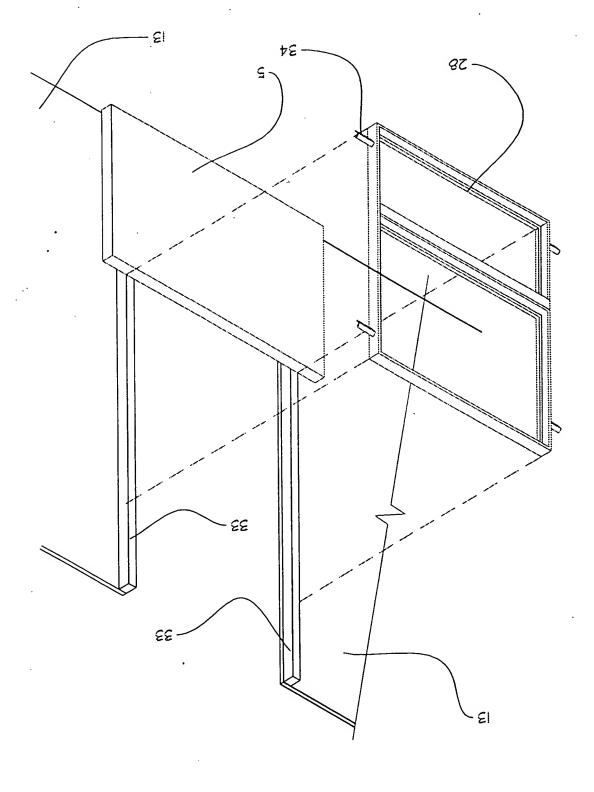






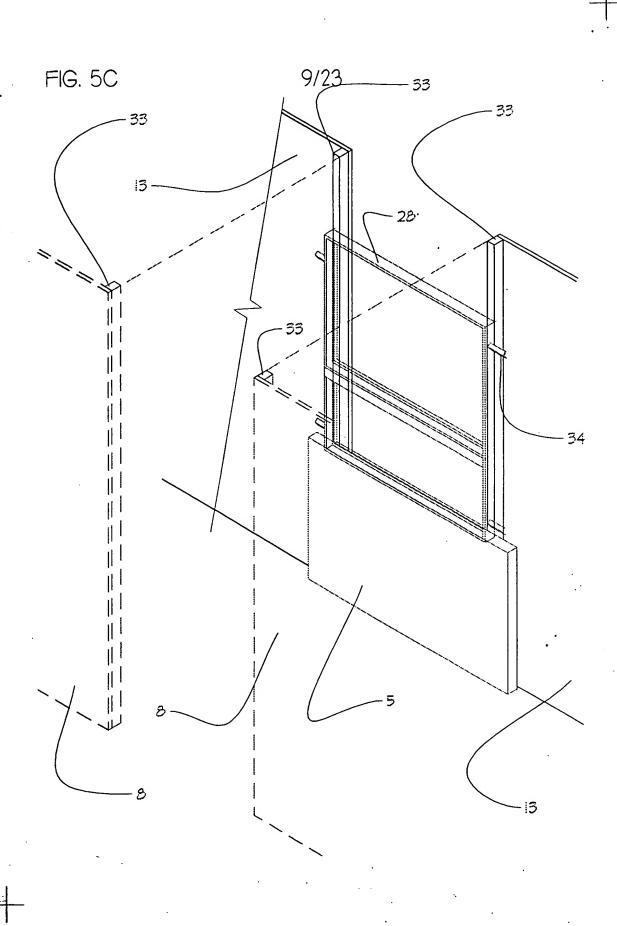


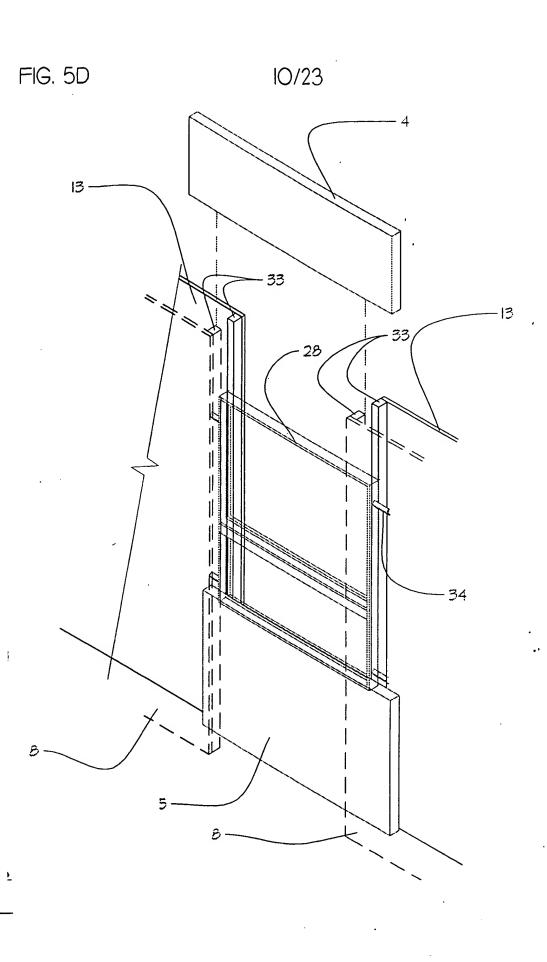


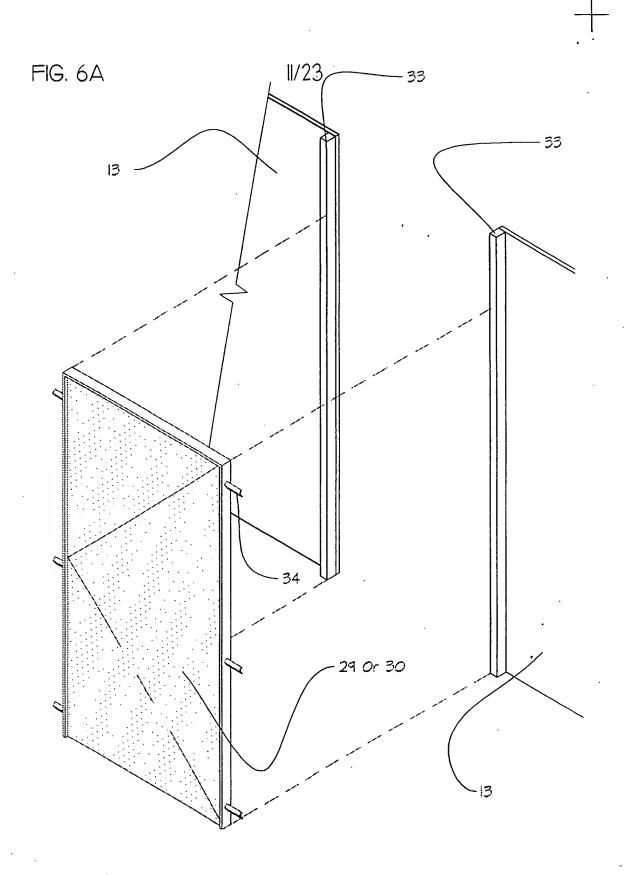


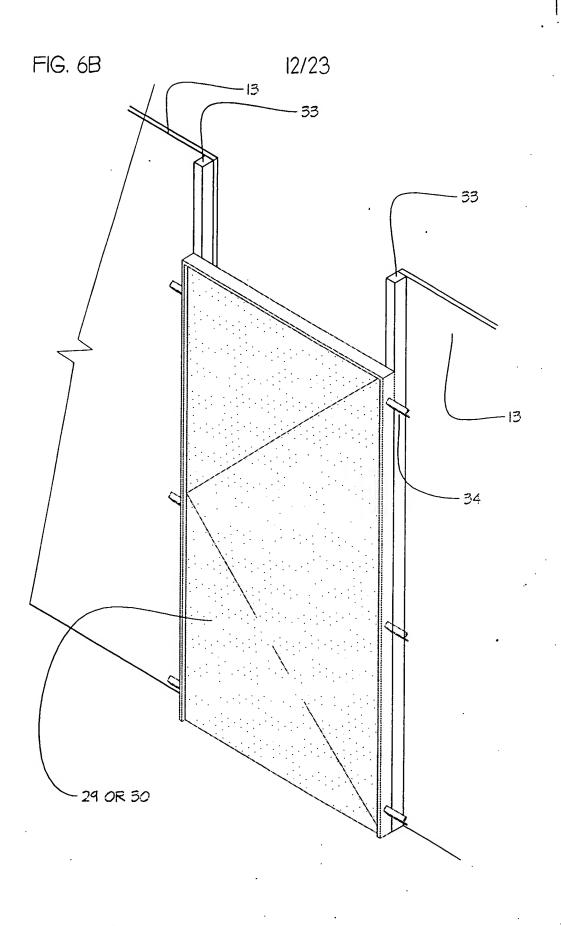
HC. 5B

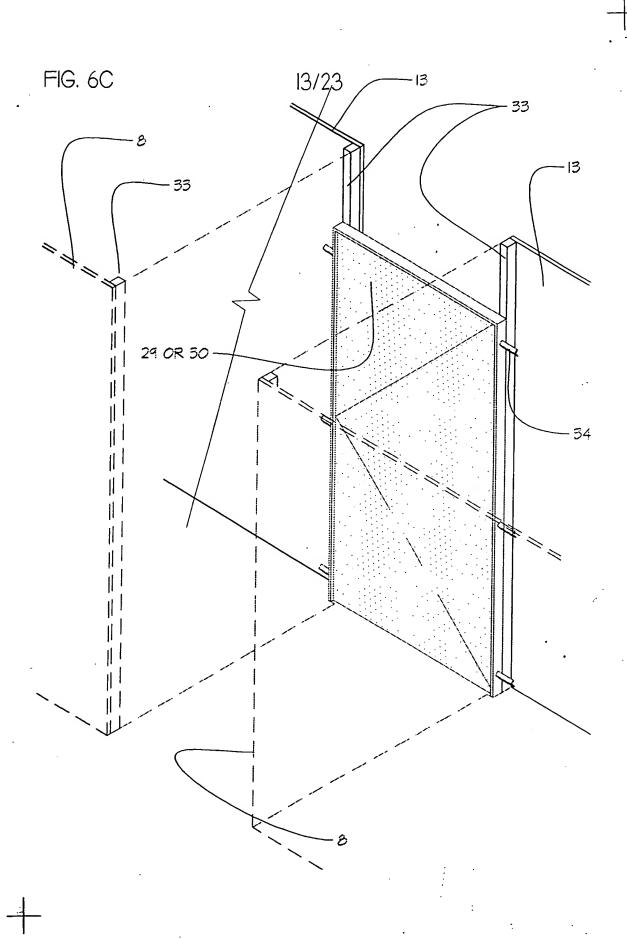
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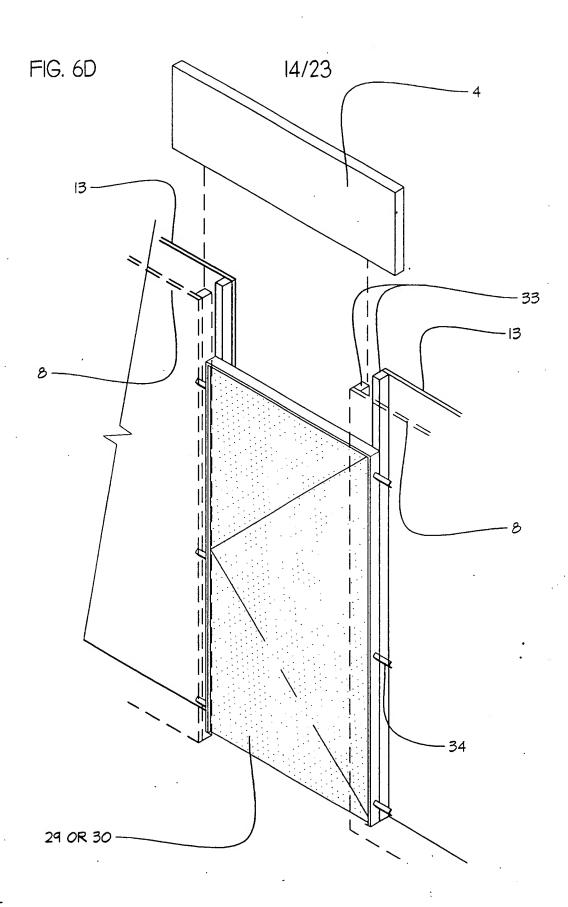


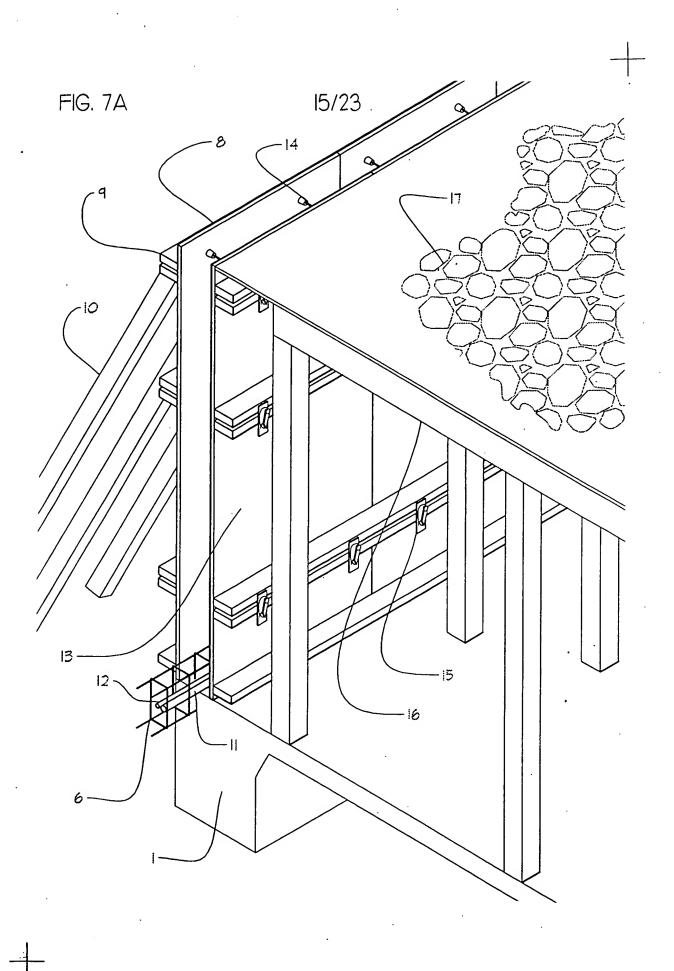


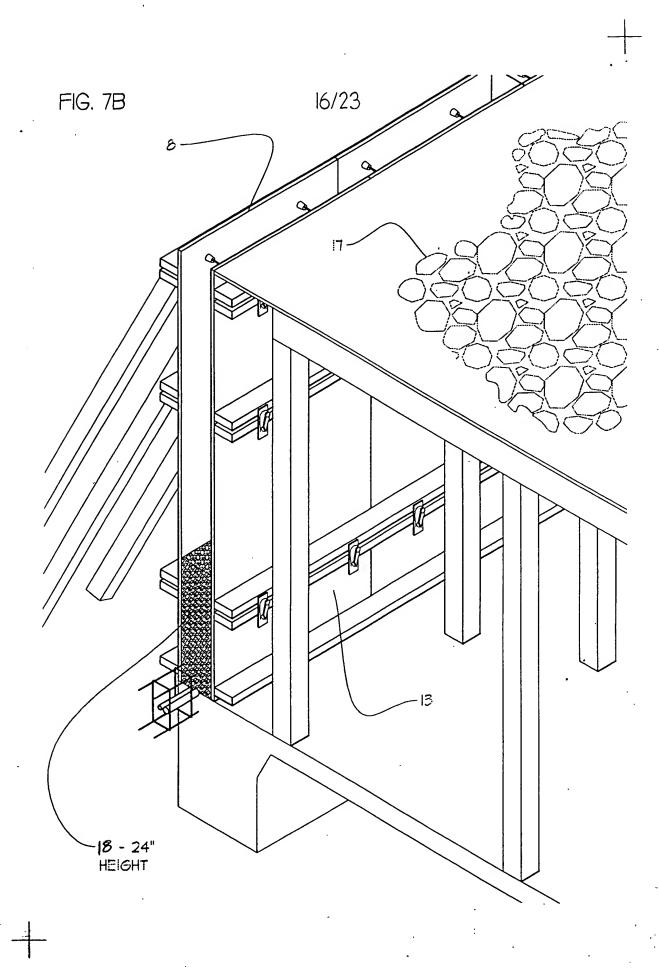


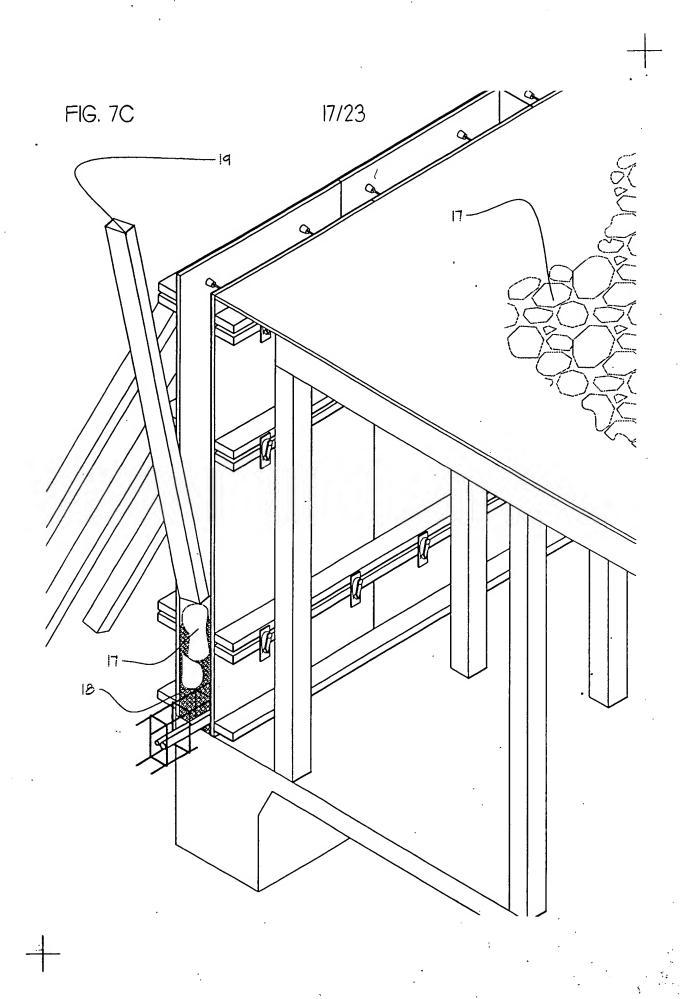


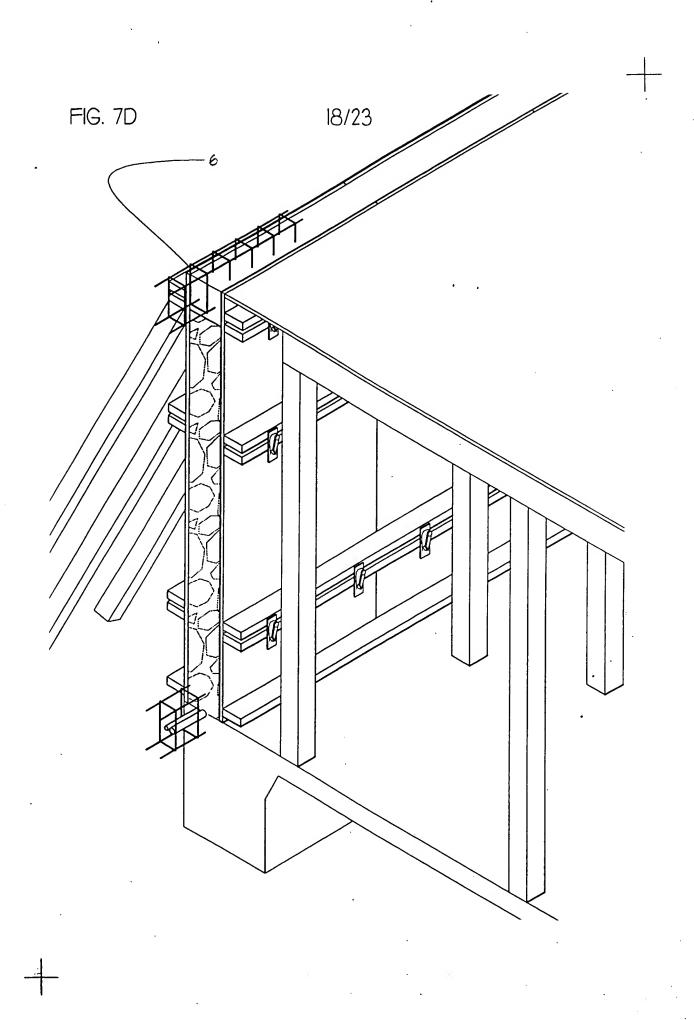


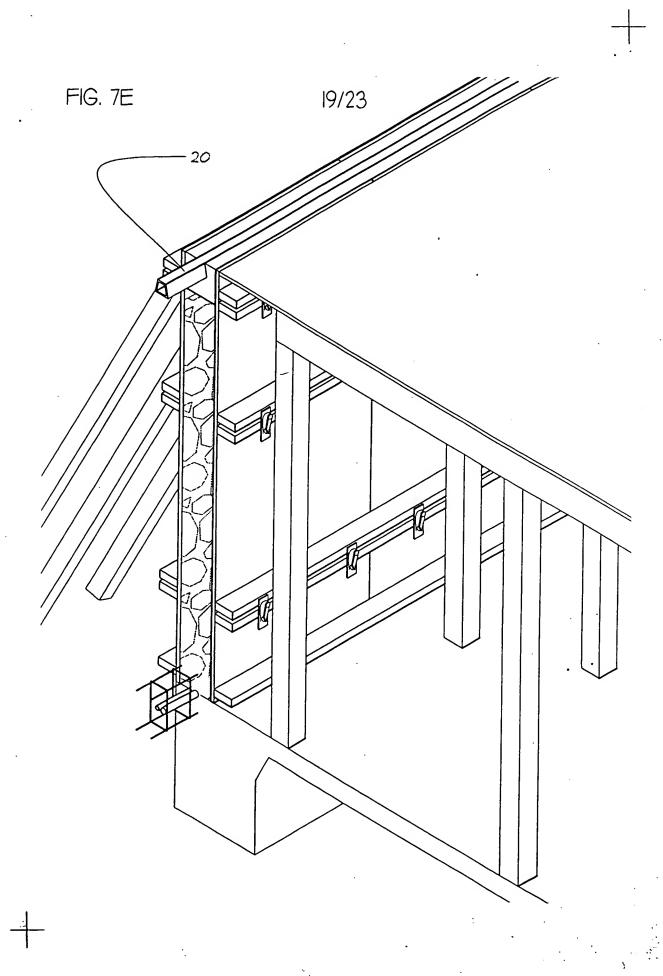


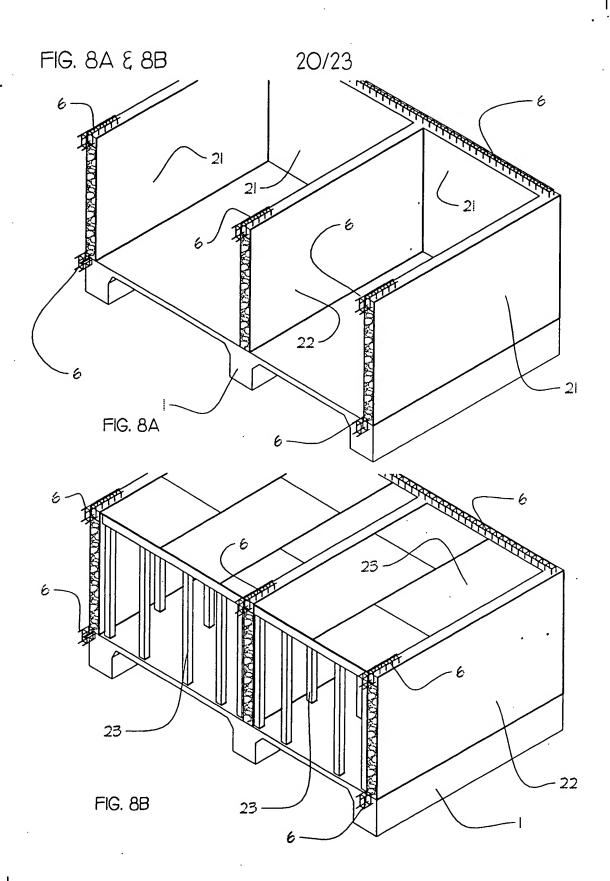


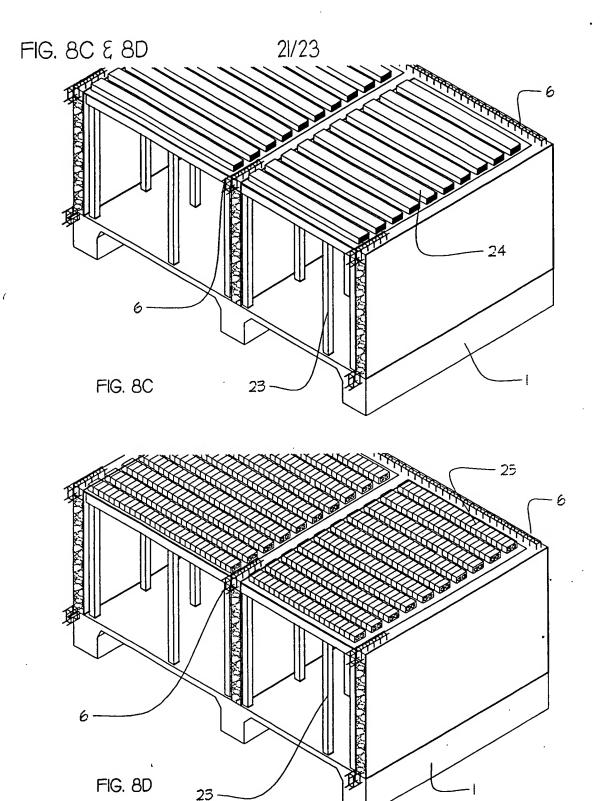














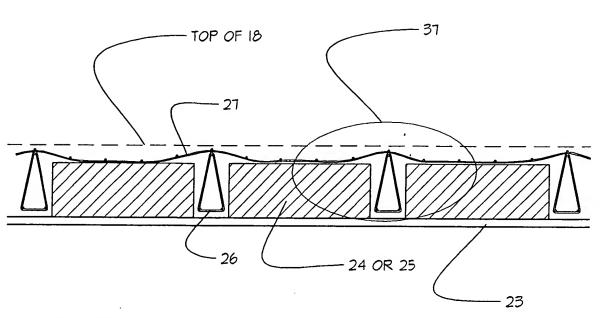
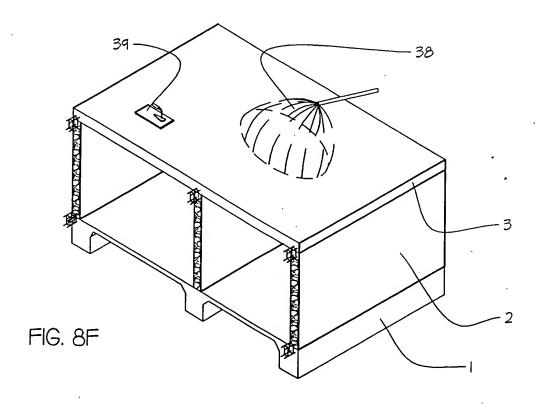


FIG. 8E

FIG. 8E & 8F



NUMBER OF UNITS TO BE BUILD WITH ONE SET OF MOLDS.

	WEEKS	DAYS														
		1	2	3	4	5	6	7	8	ALL SAME EVERY DAY	39	40	41	42	43	44
PRELIMINARY WORK	4									-						
FOUNDATION		X	X	X	X	X	X	X	X	X	X	X			,	
WALLS			X	X	X	X	X	X	X		X	X	X			
ROOF .				X	X	X	X	X	X	\times	X	X	X	X		
FINISHING					X	X	X	X	X	X	X	X	X	X	X	
DETAILING & DELIVERING						X	X	X	X	X	X	X	X	X	X	X
AMOUNT DELIVERED						ı	2	3	4		35	36	37	38	39	40